

Date: Tuesday, 11/29/2005 7:08:38 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HEATER PERFORATED SHEET  
 Job Number : 25063  
 Estimate Number : 10419  
 P.O. Number : N/A Part Number : D2404  
 This Issue : 11/29/2005 S.O. No. : N/A Drawing Number : D2404 REV. A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
 Previous Run : N/A Material : N/A  
 Due Date : 12/13/2005 Qty: 4 Um: Each  
 Written By : Est REV C 03/04/14 KS  
 Checked & Approved By : SEE ABOVE  
 Comment : Created By Auto Work Order

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 MPA180324X10B Perf Alum. .032 1/8Dia3/



Comment: Qty.: 0.8838 sf(s)/Unit Total: 3.5351 sf(s)

Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick

(MPA1/80324X10B)

Batch: M19211

FF 05/12/16

4

## Tools:

2.0 SHEAR SHEAR



Comment: SHEAR

Cut blank: 10.250" x 10.750"

FF 05/12/16

4

## Tools:

3.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr

FF 05/12/16

4

## Tools:

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

05-12-15

4

## Tools:

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 178

05/12/15

C-2

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 12 Date: 05/12/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services      Drawing Name: HEATER PERFORATED SHEET

Job Number: 25063      Part Number: D2404

Job Number: 

Seq. #:      Machine Or Operation:      Description :

Tools:

6.0      DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*Sur 05/12/21*

*SP 05/12/20*

Tools:

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

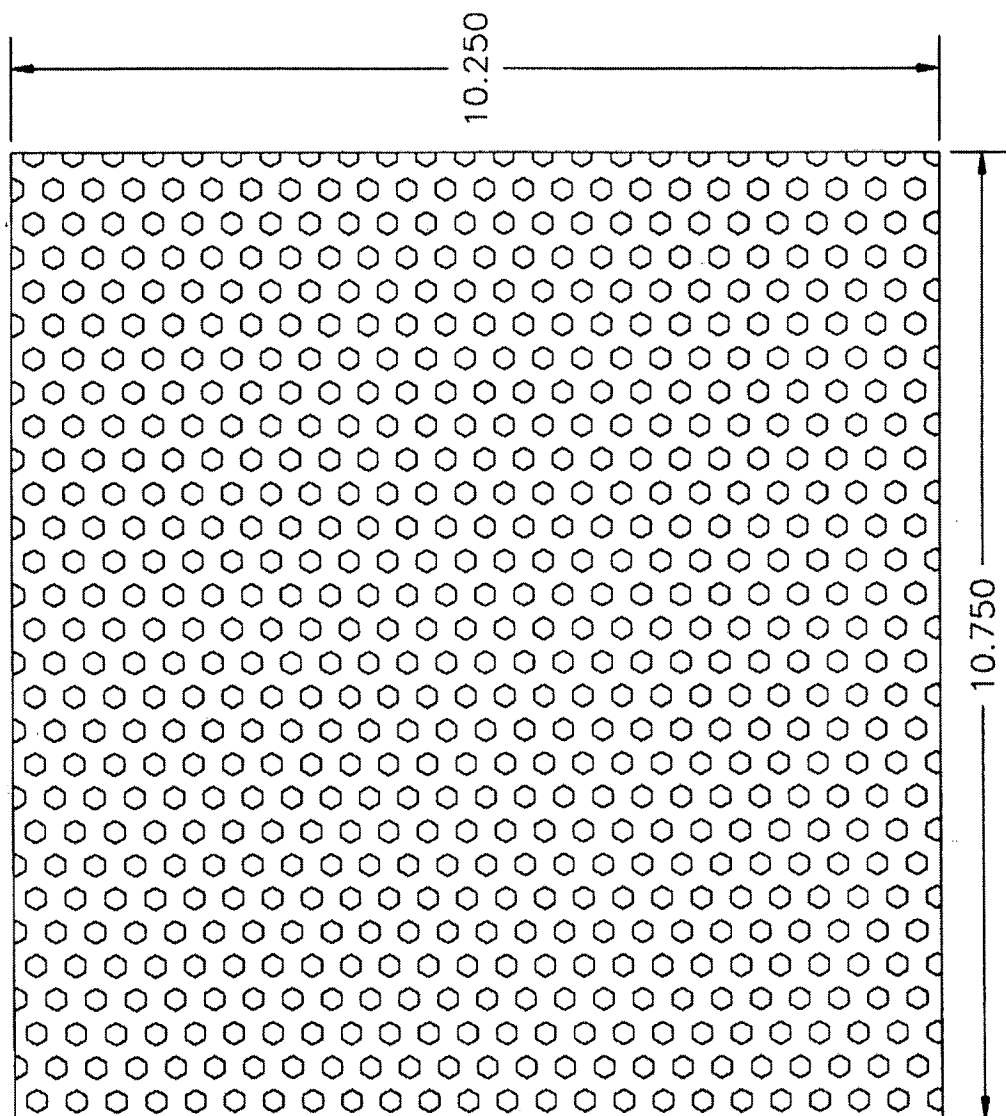
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2404	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER PERFORATED SHEET	SCALE 1:2

RELEASED  
7609/15 BW



MATERIAL: 0.032 PERFORATED AL. SHEET  
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

